

ABSTRACT OF THE DISCLOSURE

Subassembly of at least two machine parts, the outer machine part, in particular a tensioning roller with a running disk made of steel being fastened with its internal circumferential surface on an external circumferential surface of the inner machine part a raceway ring of a rolling bearing, by means of compression connection, wherein the overlap of the internal diameter of the outer machine part, in particular the running disk, and of the external diameter of the inner machine part, in particular raceway ring, and the dimensions of the machine parts and their materials are selected such that the outer machine part, in particular the running disk, is deformed into the plastic range of material strain.